

FIG. 1



3/7

FIG.3

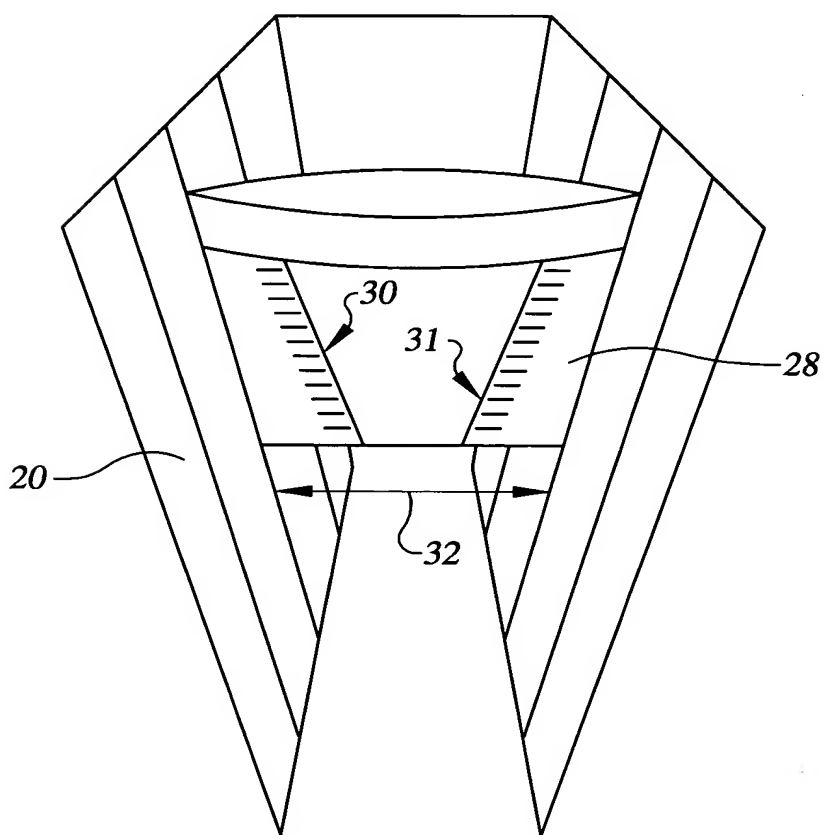


FIG.4

Scale down container (30mL) vs. 10L process scale

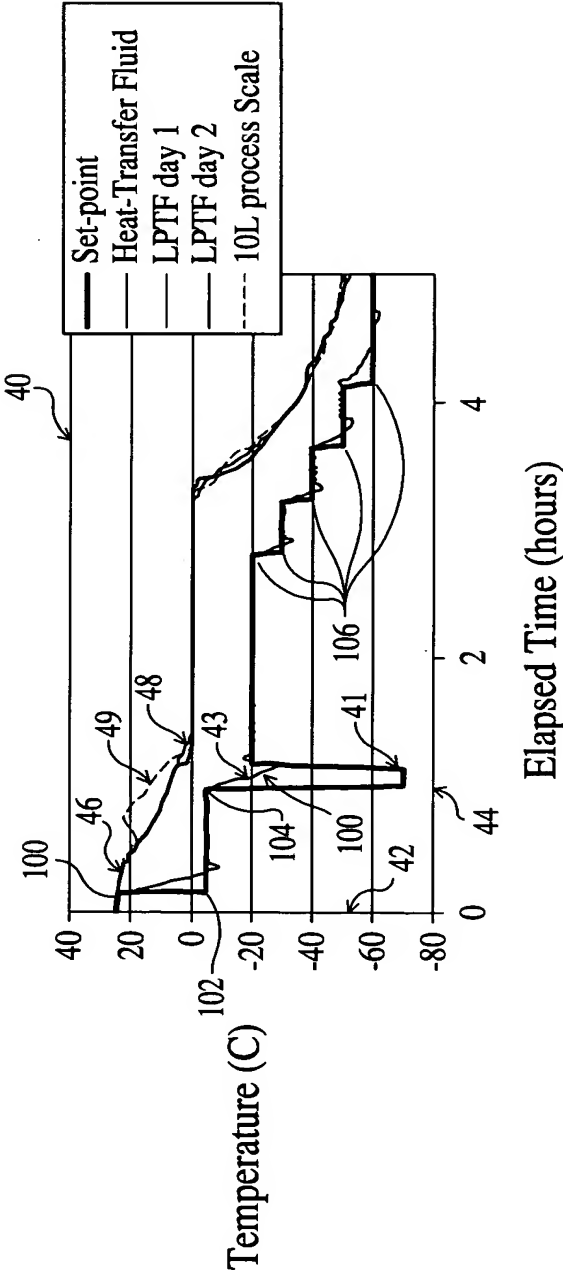


FIG. 5

Freezing and thawing profiles of six scale down containers containing 30mL of specimen each

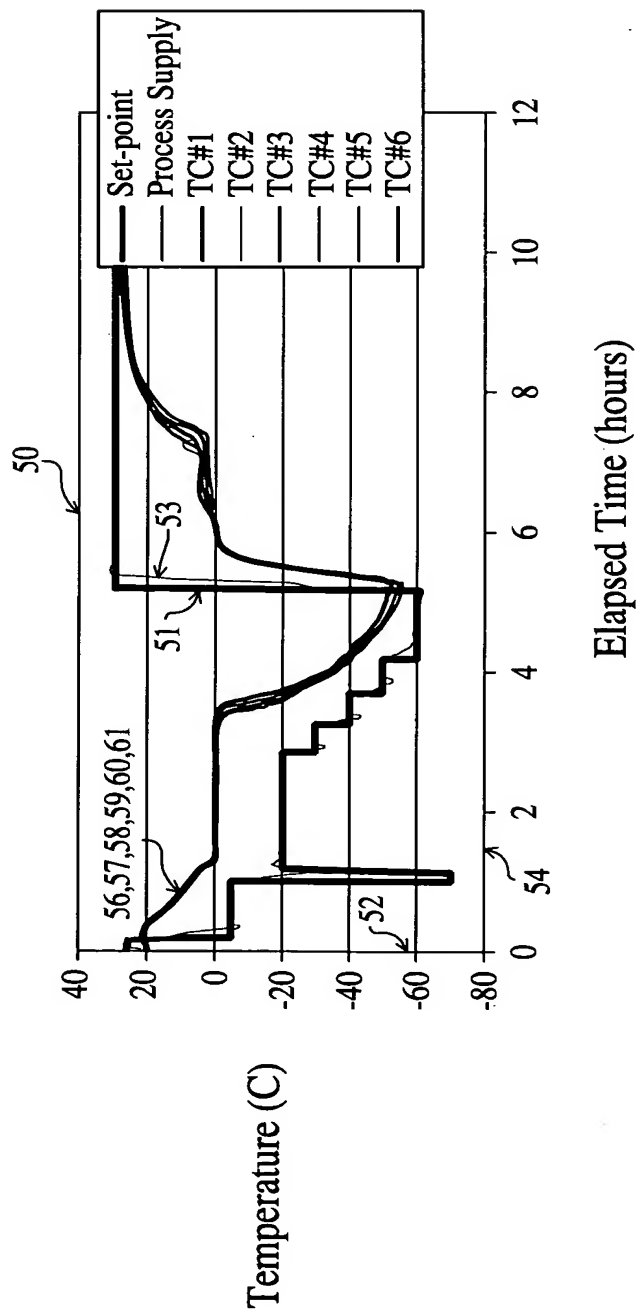


FIG.6

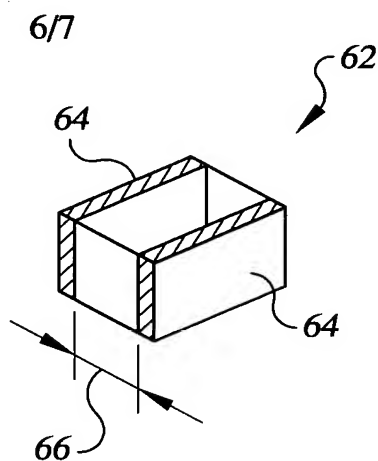


FIG.7

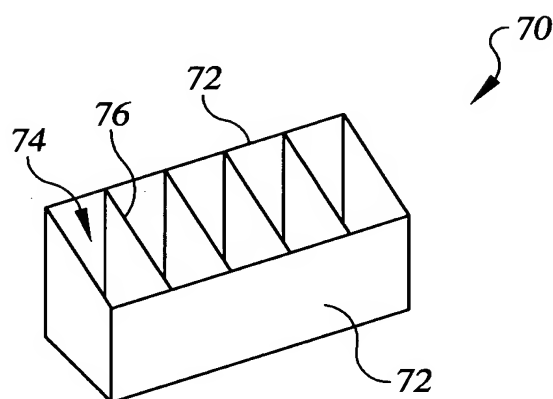


FIG.8

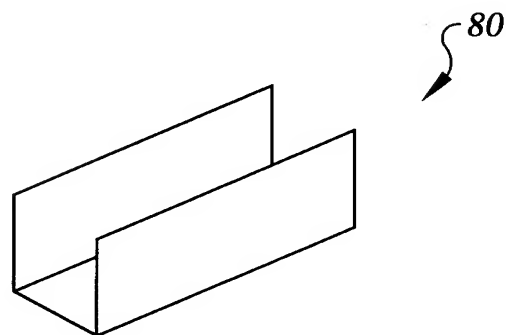
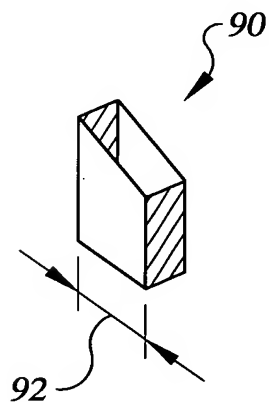


FIG.9



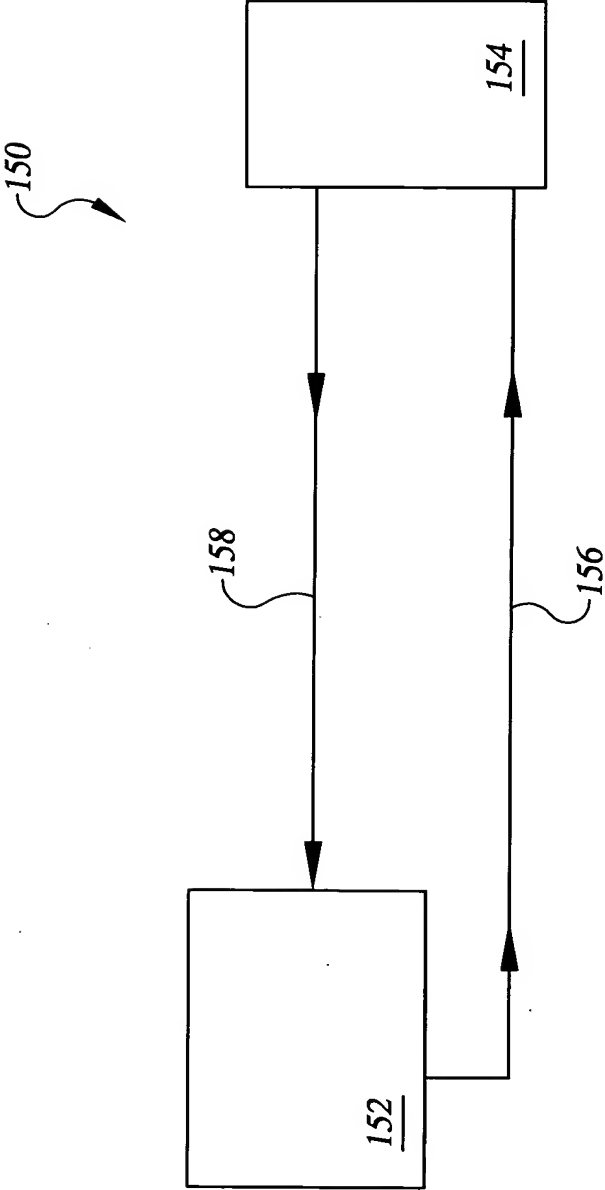


FIG.10